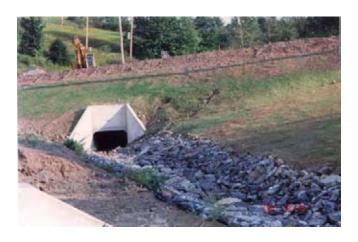
STANDARD AND SPECIFICATIONS FOR LINED WATERWAY OR OUTLET



Definition

A waterway or outlet with a lining of concrete, stone, or other permanent material. The lined section extends up the side slopes to the designed depth. The earth above the permanent lining may be vegetated or otherwise protected.

Purpose

To provide for the disposal of concentrated runoff without damage from erosion or flooding, where grassed waterways would be inadequate due to high velocities.

Scope

This standard applies to waterways or outlets with linings of cast-in-place concrete, flagstone mortared in place, rock riprap, gabions, or similar permanent linings. It does not apply to irrigation ditch or canal linings, grassed waterways with stone centers or small lined sections that carry prolonged low flows, or to reinforced concrete channels. The maximum capacity of the waterway flowing at design depth shall not exceed 100 cubic feet per second.

Conditions Where Practice Applies

This practice applies where the following or similar conditions exist:

- Concentrated runoff is such that a lining is required to control erosion.
- 2. Steep grades, wetness, prolonged base flow, seepage, or piping that would cause erosion.

- The location is such that damage from use by people or animals precludes use of vegetated waterways or outlets.
- 4. Soils are highly erosive or other soil and climate conditions preclude using vegetation.
- 5. High value property or adjacent facilities warrant the extra cost to contain design runoff in a limited space.

Design Criteria

Capacity

1. The minimum capacity shall be adequate to carry the peak rate of runoff from a 10-year, 24-hour storm. Velocity shall be computed using Manning's equation with a coefficient of roughness "n" as follows:

Lined Material	"n"
Concrete (Type):	
Trowel Finish	0.015
Float Finish	0.019
Gunite	0.019
Flagstone	0.022
Riprap	Determine from Figure 5B.11 on page 5B.19
Gabion	0.030

2. Riprap gradation and filter (bedding) are generally designed in accordance with criteria set forth in the National Cooperative Highway Research Program Report 108, available from the University Microfilm International, 300 N. Ree Road, Ann Arbor, Michigan 48016, Publication No. PB-00839; or the Hydraulic Engineering Circular No. 11, prepared by the U.S. Bureau of Public Roads, available from Federal Highway Administration, 400 7th Street, S.W., Washington, D.C. 20590, HNG-31, or the procedure in the USDA-NRCS's Engineering Field Manual, Chapter 16.

Velocity

1. Maximum design velocity shall be as shown below. Except for short transition sections, flow with a channel gradient within the range of 0.7 to 1.3 of this

flow's critical slope must be avoided unless the channel is straight. Velocities exceeding critical will be restricted to straight reaches.

Design Flow Depth	Maximum Velocity
(ft.)	(ft./sec.)
0.0 - 0.5	25
0.5 - 1.0	15
Greater than 1.0	10

 Waterways or outlets with velocities exceeding critical shall discharge into an energy dissipater to reduce velocity to less than critical, or to a velocity the downstream soil and vegetative conditions will allow.

Cross Section

The cross section shall be triangular, parabolic, or trapezoidal. Monolithic concrete or gabions may be rectangular.

Freeboard

The minimum freeboard for lined waterways or outlets shall be 0.25 feet above design high water in areas where erosion resistant vegetation cannot be grown adjacent to the paved side slopes. No freeboard is required where good vegetation can be grown and is maintained.

Side Slope

Steepest permissible side slopes, horizontal to vertical will be as follows:

Lining Thickness

Minimum lining thickness shall be as follows:

- 1. Concrete.....4 in. (In most problem areas, shall be 5 in. with welded wire fabric reinforcing.)
- 2. Rock Riprap.....1.5 x maximum stone size plus thickness of filter or bedding.
- 3. Flagstone.....4 in. including mortar bed.

Related Structures

Side inlets, drop structures, and energy dissipaters shall meet the hydraulic and structural requirements of the site.

Filters or Bedding

Filters or bedding to prevent piping, reduce uplift pressure, and collect water will be used as required and will be designed in accordance with sound engineering principles. Weep holes and drains should be provided as needed.

Concrete

Concrete used for lining shall be so proportioned that it is plastic enough for thorough consolidation and stiff enough to stay in place on side slopes. A dense product will be required. A mix that can be certified as suitable to produce a minimum strength of at least 3,000 pounds per square inch will be required. Cement used shall be Portland Cement, Type I, II, IV, or V. Aggregate used shall have a maximum diameter of 1 ½ inches.

Weep holes should be provided in concrete footings and retaining walls to allow free drainage of water. Pipe used for weep holes shall be non-corrosive.

Mortar

Mortar used for mortared in-place flagstone shall consist of a mix of cement, sand, and water. Follow directions on the bag of mortar for proper mixing of mortar and water.

Contraction Joints

Contraction joints in concrete linings, where required, shall be formed transversely to a depth of about one third the thickness of the lining at a uniform spacing in the range of 10 to 15 feet.

Rock Riprap or Flagstone

Stone used for riprap or gabions shall be dense and hard enough to withstand exposure to air, water, freezing, and thawing. Flagstone shall be flat for ease of placement and have the strength to resist exposure and breaking. Rock riprap maximum size shall be as follows:

Velocity, f.p.s.	dmax, inches
5.0	6
8.5	12
10	18
12	24
15	36

A complete riprap gradations is provided in Table 5B.4, page 5B.38.

Cutoff Walls

Cutoff walls shall be used at the beginning and ending of concrete lining. For rock riprap lining, cutoff walls shall be keyed into the channel bottom and at both ends of the lining.

Construction Specifications

- 1. The foundation area shall be cleared of trees, stumps, roots, sod, loose rock, or other objectionable material.
- The cross-section shall be excavated to the neat lines and grades as shown on the plans. Over-excavated areas shall be backfilled with moist soil compacted to the density of the surrounding material.
- 3. No abrupt deviations from design grade or horizontal alignment shall be permitted.
- 4. Concrete linings shall be placed to the thickness shown on the plans and finished in a workmanlike manner. Adequate precautions shall be taken to

- protect freshly placed concrete from extreme (hot or cold) temperatures, to ensure proper curing.
- 5. Filter bedding and rock riprap shall be placed to line and grade in the manner specified.
- 6. Construction operation shall be done in such a manner that erosion, air pollution, and water pollution will be minimized and held within legal limits. The completed job shall present a workmanlike appearance. All disturbed areas shall be vegetated or otherwise protected against soil erosion.

Maintenance

Pavement or lining should be maintained as built to prevent undermining and deterioration. Existing trees next to pavements should be removed, as roots can cause uplift damage.

Vegetation next to pavement should be maintained in good condition to prevent scouring if the pavement is overtopped. See Standard and Specifications for Permanent Critical Area Seeding on page 3.5.

Figure 5B.11

Determining "n" for Riprap Lined Channel using Depth of Flow (USDA - NRCS)

